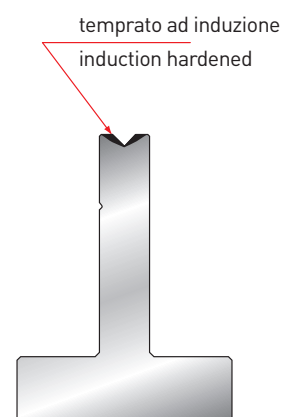
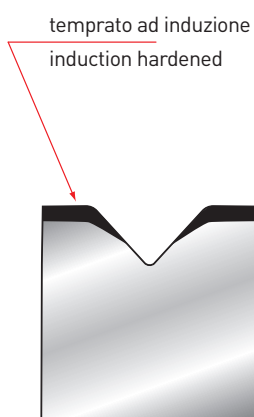
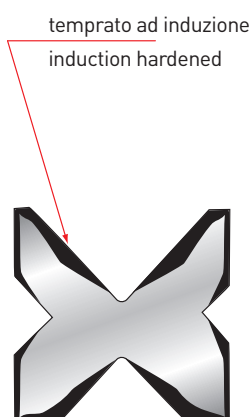
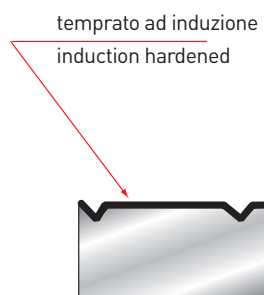
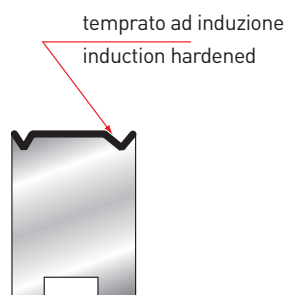
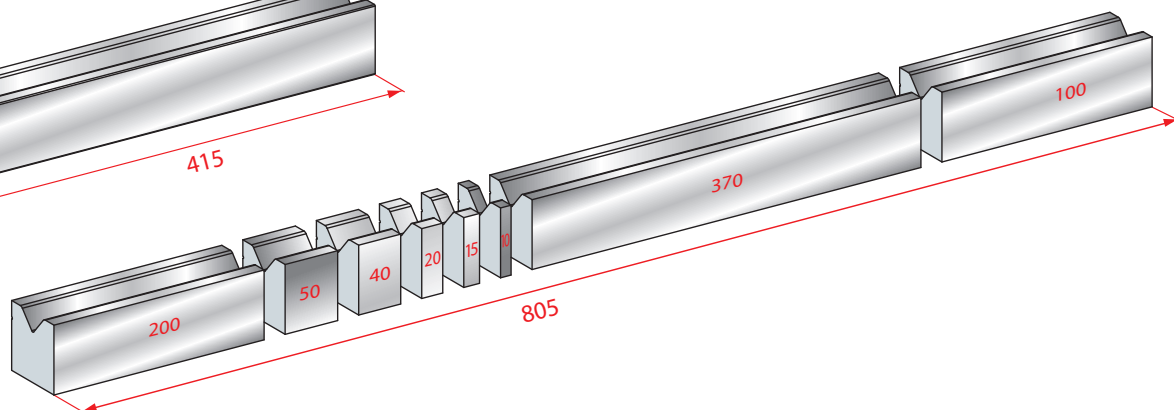
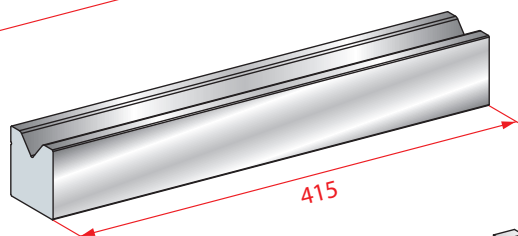
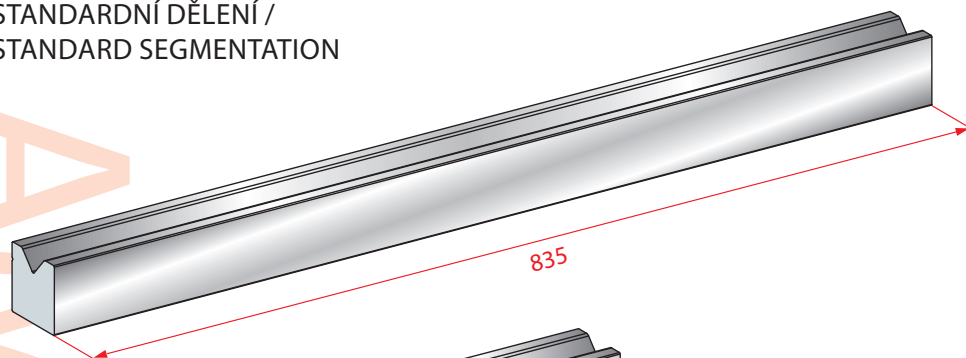
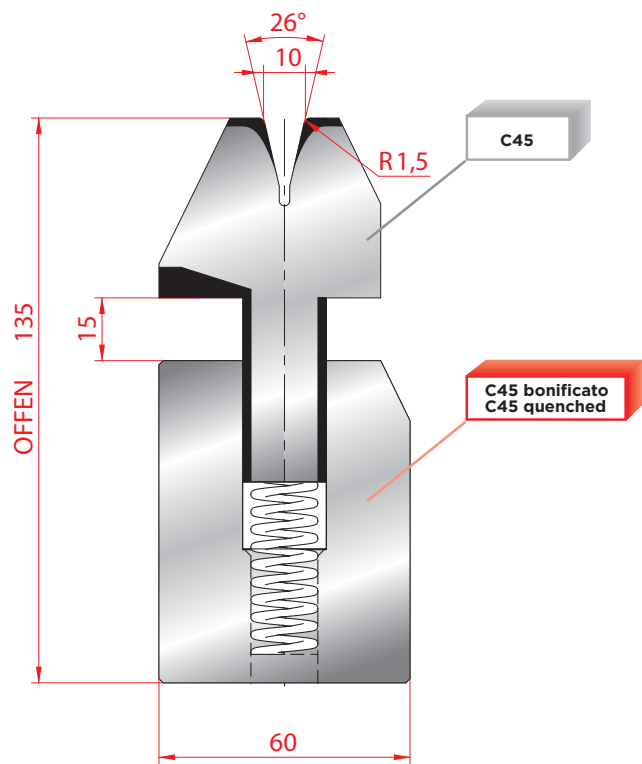


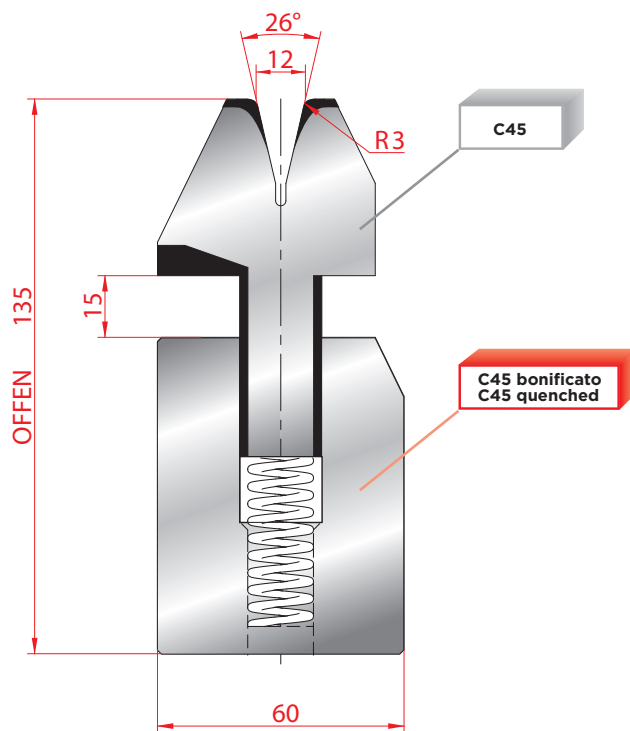
MATRICE / DIES

STANDARDNÍ DÉLKA /
STANDARD LENGTHSSTANDARDNÍ DĚLENÍ /
STANDARD SEGMENTATION

PERTLOVACÍ NÁSTROJE / FLATTENING HEMMING TOOLS

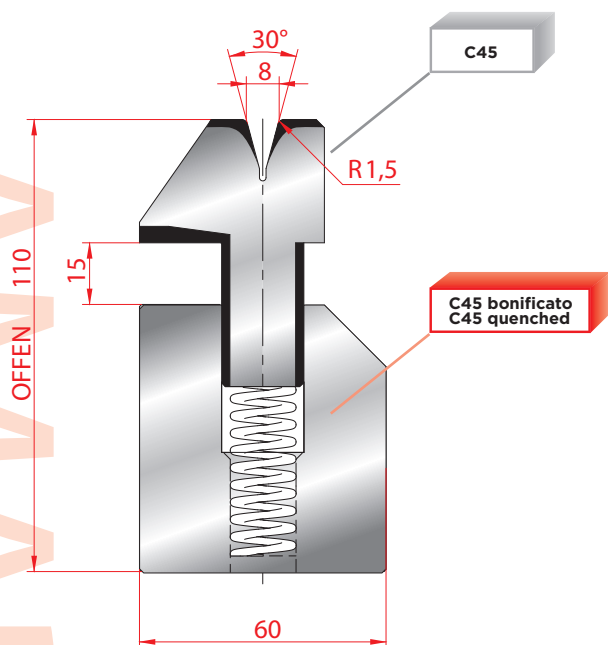


3038

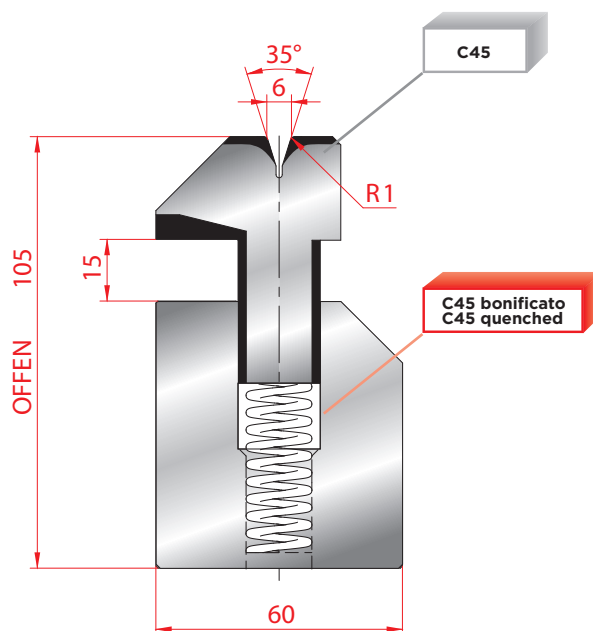


3040

Tloušťka zapertlování: od 15/10 do 25/10 Max T/m=100 Tloušťka zapertlování: od 15/10 do 30/10 Max T/m=100
 Sheet metal thickness= from 1,5 to 2,5 mm Sheet metal thickness= from 1,5 to 3,0 mm



3041

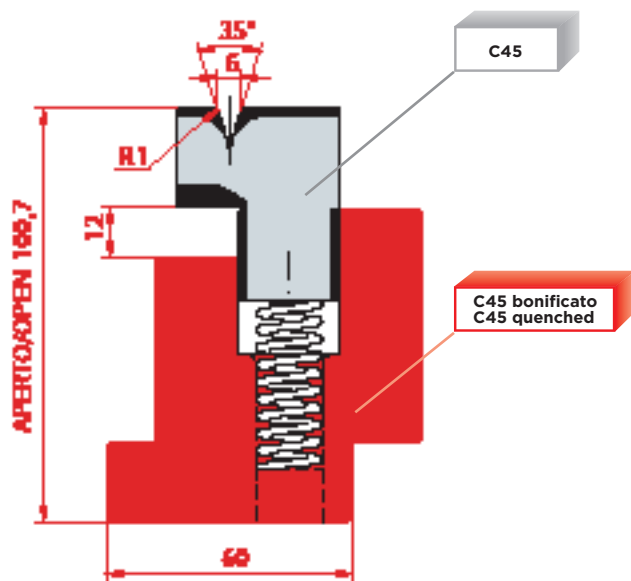


3039

Tloušťka zapertlování: max 15/10 Max T/m=80
 Sheet metal thickness= max 1,5 mm

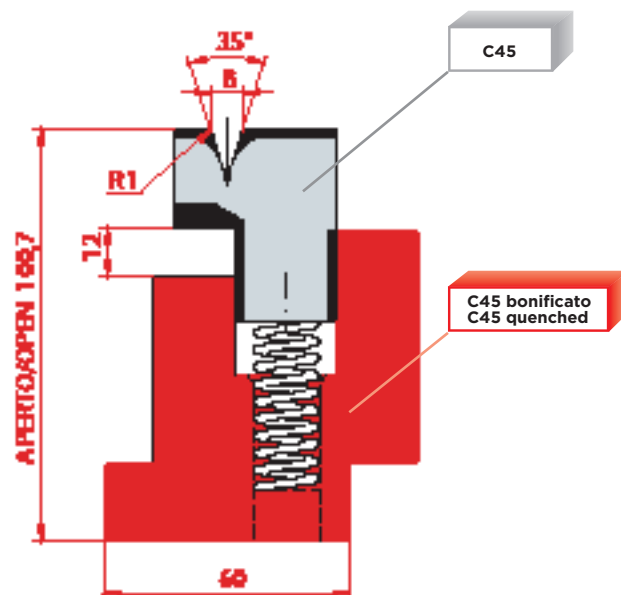
Tloušťka zapertlování: max 10/10 Max T/m=80
 Sheet metal thickness= max 1,0 mm

PERTLOVACÍ NÁSTROJE / FLATTENING HEMMING TOOLS



3037/6

Tloušťka zapertlování: max 10/10 Max T/m=60
Sheet metal thickness= max 1,0 mm



3037/8

Tloušťka zapertlování: max 12/10 Max T/m=60
Sheet metal thickness= max 1,2 mm

Pertlovací tabulka / Bending chart

Černý plech R.45 Kg/mm² / Mild Steel R.45 Kg/mm²

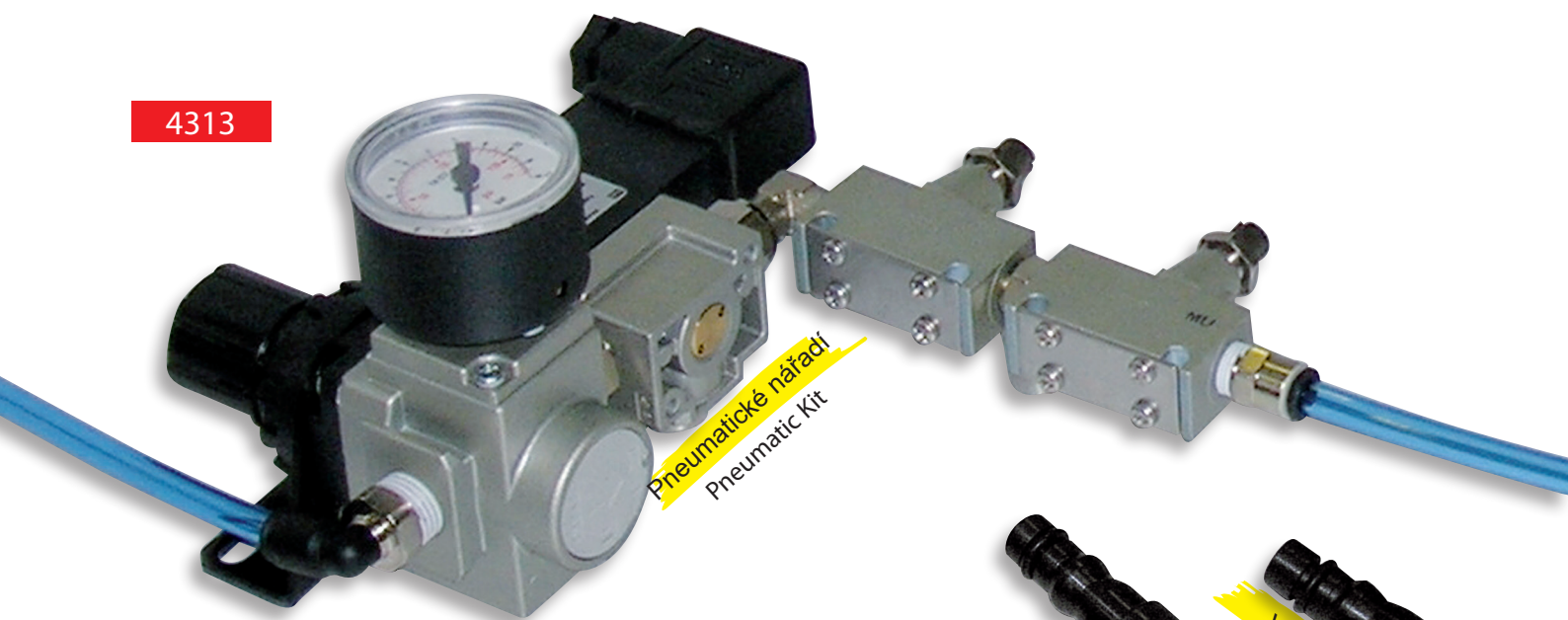
S mm	A mm	Ton /M	2xS	Ton /M
0,6	3	9	1,2	23
0,8	3	12	1,6	32
1	3,5	15	2	40
1,25	3,5	17	2,5	50
1,5	4,6	22	3	63
2	5,5	30	4	80
2,5	6,5	55	5	90
3	8	70	6	100

Nerezový plech R.70 Kg/mm² / Stainless Steel R.70 Kg/mm²

S mm	A mm	Ton /M	2xS	Ton /M
0,6	3	15	1,2	35
0,8	3	20	1,6	50
1	3,5	25	2	60
1,25	3,5	26	2,5	80
1,5	4,6	38	3	95
2	5,5	50	4	130

PERTLOVACÍ NÁSTROJE PNEUMATICKÉ / PNEUMATIC FLATTENING HEMMING TOOLS

4313



Pneumatické nářadí
Pneumatic kit



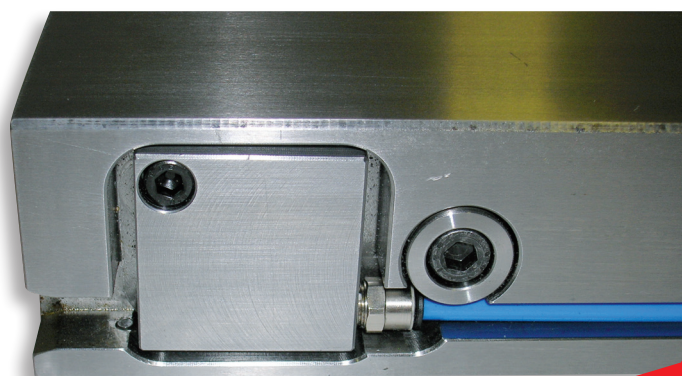
Vstupní díl
Input connection

Spojovací díl
Intermediate connection

Výstupní díl
Output connection



	V	A	R	H otevření/open	Max T/M
3038 PN	10	26°	1,5	135	100
3039 PN	6	35°	1	105	80
3040 PN	12	26°	3	135	100
3041 PN	8	30°	1,5	110	80

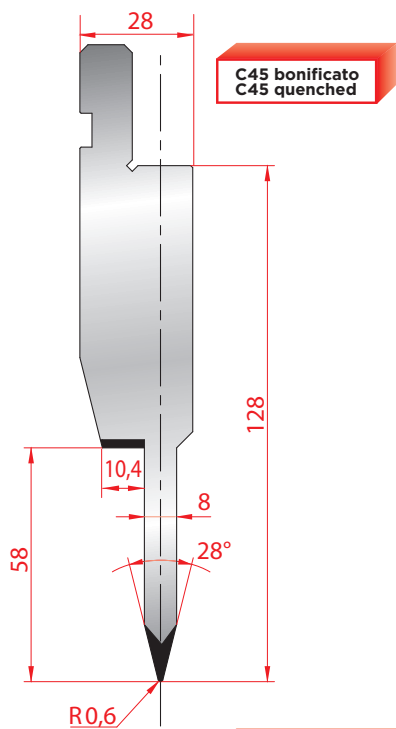


PERTLOVACÍ NÁSTROJE / FLATTENING HEMMING TOOLS

835-415 Dělení (Zušlechtěné) / Segmented (Quenched)

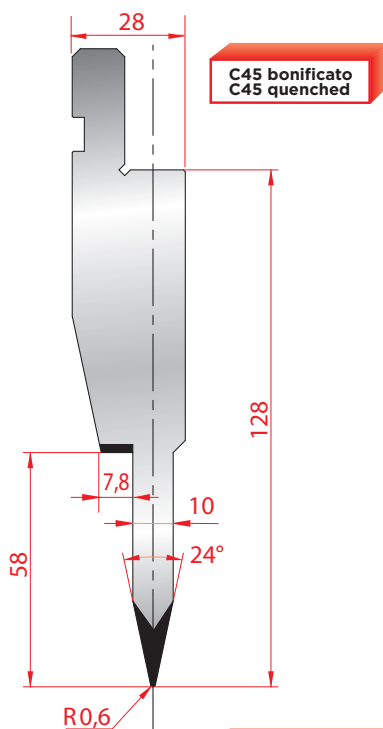
1195

Max T/m=80

pro ocel o maximální tloušťce (Černý plech) 1,2 mm
max sheet metal thickness mild steel 1,2 mm

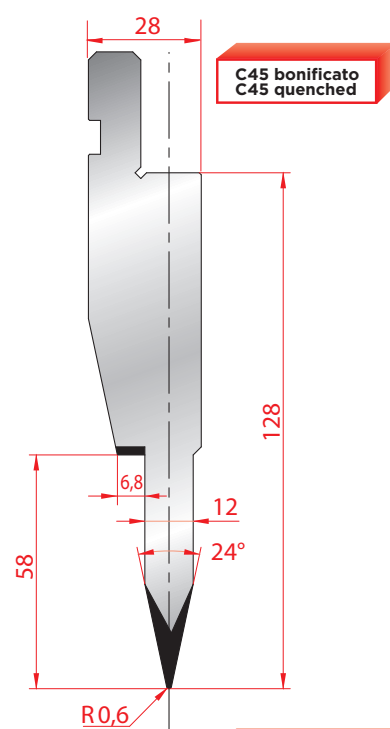
1196

Max T/m=80

pro ocel o maximální tloušťce (Černý plech) 1,5 mm
max sheet metal thickness mild steel 1,5 mm

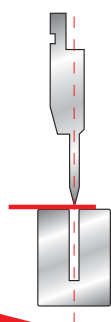
1197

Max T/m=80

pro ocel o maximální tloušťce (Černý plech) 1,5 mm
max sheet metal thickness mild steel 1,5 mm

3176

Max T/m=50



3177

Max T/m=50



3178

Max T/m=50

